



GEM FABRICATION'S

LIST PRICE GUIDE[©]

FOR

LOOSE and MISCELLANEOUS MATERIALS

ACCOMPANIED WITH FABRICATED ORDERS

**Effective September 1, 2010
Supercedes all previous editions**

CR prices with Fabrication (LIST prices)

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Grooved Fittings – Black

	Abbr	Dom/For	1/4"	1/2"	2"	2 1/2"	3"	4"	6"	8"
Cplg, Rigid "Import"	IGCRL	Foreign	5.82	6.05	6.48	7.55	8.85	11.51	20.16	34.24
Cplg, Rigid FP	FPGCR	Domestic	8.39	8.65	9.44	10.92	12.58	16.79	28.93	48.25
Cplg, Flexible "Import"	IGC	Foreign	5.82	5.97	6.48	7.55	8.85	11.51	20.16	34.24
Cplg, Flexible FP	FPGCF	Domestic	9.08	9.08	10.05	11.46	13.55	19.67	32.43	53.66
Tee, Straight "Import"	IGT	Foreign	8.19	8.19	12.22	16.15	22.71	35.01	94.64	201.06
Tee, Short Pattern	GTSP	Domestic			13.88	17.53	24.57	37.63	101.37	215.81
Tee, Standard FP	FPGTS	Domestic	15.44	15.44	16.48	20.74	29.24	44.78	120.46	256.45
Tee, Short Pattern "Import"	IGTSP	Foreign			9.64	14.19	19.90	30.41	74.66	175.59
Tee, Segmented	RGVTE	Domestic			20.64	21.10	27.96	40.44	94.66	185.03
90° Elbow, "Import"	IGE	Foreign	6.58	6.58	6.99	9.90	14.01	19.72	55.70	111.73
90° Ell, Short pattern	GESP	Domestic			9.64	11.51	15.33	21.87	62.41	119.82
90° Elbow, "Standard"	FPGE	Domestic	10.16	10.16	11.10	12.86	18.04	25.39	71.11	142.63
90° Elbow, Short Pattern "Import"	IGESP	Foreign			6.15	10.89	12.30	17.86	50.57	99.76
90° Elbow, Segmented	RGELL	Domestic		16.51	16.51	20.11	22.61	30.64	69.94	126.55
45° Elbow, FP	FPGEE	Domestic	10.16	10.16	11.10	12.86	18.04	25.39	71.11	142.63
45° Elbow, Segmented	RGVEL	Domestic				16.00	18.27	24.78	56.52	112.67
Cap, "Import"	IGCAP	Foreign	3.19	3.85	4.52	5.31	6.74	10.16	27.58	45.62
Cap, Grooved FP	FPGCAP	Domestic	4.67	4.98	5.92	7.04	8.70	13.27	35.54	58.25
Cap, Segmented	RGC	Domestic		7.40	7.40	7.91	9.52	12.71	30.98	49.30

Grooved Fittings – Galvanized

	Abbr	Dom/For	1/4"	1/2"	2"	2 1/2"	3"	4"	6"	8"
Cplg, Rigid "Import"	IGCRL	Foreign	8.19	8.50	9.13	10.64	12.53	16.33	28.50	48.50
Cplg, Rigid FP	FPGCR	Domestic	11.71	11.71	13.19	15.28	18.09	23.68	40.90	69.38
Cplg, Flexible "Import"	IGC	Foreign	8.19	8.50	9.13	10.64	12.53	16.33	28.50	48.50
Cplg, Flexible FP	FPGCF	Domestic	12.76	12.76	13.91	16.00	19.06	27.79	45.62	75.32
Cplg, Rigid "Import"	IGCRL	Foreign	8.19	8.50	9.13	10.64	12.53	16.33	28.50	48.50
Tee, Straight "Import"	IGT	Foreign	12.04	12.04	17.76	22.96	33.32	51.26	138.19	294.49
Tee, Short Pattern	GTSP	Domestic			19.29	25.49	35.87	55.14	148.65	322.59
Tee, Standard FP	FPGTS	Domestic	18.14	18.14	22.91	30.36	42.71	65.73	176.41	375.66
Tee, Short Pattern "Import"	IGTSP	Foreign			15.13	22.12	31.18	47.84	117.19	275.54
90° Elbow, "Import"	IGE	Foreign	10.33	10.41	10.92	15.64	21.87	31.08	87.47	174.93
90° Ell, Short pattern	GESP	Domestic			13.37	17.73	23.83	34.22	94.94	187.82
90° Elbow, "Standard"	FPGE	Domestic	13.57	13.57	15.97	20.11	28.30	39.80	111.32	223.28
90° Elbow, Short Pattern "Import"	IGESP	Foreign			9.64	14.01	19.21	28.19	79.43	156.30
45° Elbow, FP	FPGEE	Domestic				20.11	28.30	39.80	111.32	223.28
45° Elbow, "Import"	IGEE	Foreign	10.00	10.33	11.61	15.54	21.36	30.41	85.07	169.62
Cap, "Import"	IGCAP	Foreign	4.87	6.07	7.09	8.45	10.41	15.97	43.40	71.75
Cap, Groove FP	FPGCAP	Domestic	7.04	7.88	9.13	11.00	13.57	20.51	55.34	91.62

Sock it Fittings

	Abbr		1"	1 1/4"	1 1/2"	2"
Coupling, Sock-it #7107	GSIC	Domestic	34.45	34.45	42.87	42.87
Tee, Sock-it #7105 - 1/2" & 3/4" outlet	GSIT	Domestic		35.72	37.51	45.93
Tee, Sock-it Reducing #7106 - 1/2" & 3/4"	GSIRT	Domestic			40.31	48.99
Tee, Sock-it Straight #7103	GSITT	Domestic	58.43	61.75	72.21	75.78
90° Elbow, Sock-it #7100	GSIE	Domestic		44.40	48.73	57.41
90° Elbow, Sock-it Reducing #7101	GSIRE	Domestic	45.42	46.95	48.48	

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Nipples (TxT)

	Abbr	Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"
Black, x Close	NCL	Domestic	2.02	2.55	3.18	4.33	13.54	16.07	24.22
Black, x 2"	N	Domestic	2.21	2.89	3.42				
Black, x 3"	N	Domestic	2.33	3.07	3.83	4.97	13.89	17.48	
Black, x 4"	N	Domestic	2.90	3.64	4.30	6.00	16.34	20.71	28.03
Black, x 6"	N	Domestic	4.06	5.16	6.02	8.10	18.72	24.81	34.22
Black, x 8"	N	Domestic	6.63	8.33	9.56	13.58	23.81	33.49	39.51
Black, x 10"	N	Domestic	7.76	9.99	11.18	15.98	26.75	37.61	44.99
Black, x 12"	N	Domestic	8.90	11.33	12.88	18.39	29.75	41.73	52.73
Galvanized, x Close	NCL	Domestic	2.31	3.10	3.64	5.12	15.26	18.30	27.42
Galvanized, x 2"	N	Domestic	2.73	3.37	3.91				
Galvanized, x 3"	N	Domestic	2.94	3.66	4.34	5.77	15.84	20.82	
Galvanized, x 4"	N	Domestic	3.54	4.34	5.51	7.00	18.39	24.42	32.77
Galvanized, x 6"	N	Domestic	4.94	6.25	7.48	10.38	22.53	30.10	40.63
Galvanized, x 8"	N	Domestic	8.25	10.12	11.62	16.94	29.00	40.54	48.49
Galvanized, x 10"	N	Domestic	9.43	12.11	13.54	19.82	33.07	46.25	56.19
Galvanized, x 12"	N	Domestic	10.98	14.54	15.48	22.73	37.00	52.01	63.97
Black, x Close	INCL	Foreign	1.08	1.37	1.71	2.33	7.28	8.64	13.02
Black, x 2"	IN	Foreign	1.19	1.56	1.84				
Black, x 3"	IN	Foreign	1.25	1.65	2.06	2.67	7.47	9.40	
Black, x 4"	IN	Foreign	1.56	1.96	2.31	3.23	8.79	11.14	15.07
Black, x 6"	IN	Foreign	2.18						
Black, x 8"	IN	Foreign	3.57						
Black, x 10"	IN	Foreign	4.17						
Black, x 12"	IN	Foreign							
Galvanized, x Close	INCL	Foreign	1.24	1.67	1.96	2.75		9.84	14.74
Galvanized, x 2"	IN	Foreign	1.47	1.81	2.11				
Galvanized, x 3"	IN	Foreign	1.58	1.97	2.34	3.10	8.52	11.20	
Galvanized, x 4"	IN	Foreign	1.91	2.34	2.96	3.77	9.89	13.13	17.62
Galvanized, x 6"	IN	Foreign							
Galvanized, x 8"	IN	Foreign							
Galvanized, x 10"	IN	Foreign							
Galvanized, x 12"	IN	Foreign							
		Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"

Weld-o-lets

	Abbr	Dom/For	½" x	¾" x	1" x	1¼" x	1½" x	2" x	2½" x	3" x	4" x	6" x	8" x
Thread-o-lets	W	*Domestic	3.60	3.60	5.22	7.62	9.17	12.10	21.37	41.11	65.98		
Groove-o-lets	WG	Domestic				7.47	8.07	8.75	12.39	16.21	25.31	51.31	64.89
Thread-o-lets	IW	Foreign	2.20	1.86	2.68	5.02	6.04	7.97					

This chart shows the outlet size. (I.e. For a 2" outlet on 4" pipe use the 2" column.)

*These outlets will comply with the "Buy American Act". If "All Domestic Material" is a requirement – Additional lead-time may be necessary.

Threaded Fittings - Black

	Abbr	Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"
Tee, Straight - Cast Iron	ICT	Foreign	3.34	6.26	8.07	11.38	30.12		
Tee, Straight - Ductile Iron (Monroe Plant Only)	DT	Foreign	1.71	3.52	4.57	6.30			
Tee, Straight - Cast Iron	CT	Domestic	4.24	9.10	11.83	16.47	42.80	65.69	128.13
Tee, Straight - Malleable Iron	MT	Domestic	5.45	8.83	10.97	18.71	40.33	59.41	143.60
Tee, Straight - Malleable Iron	IMT	Foreign	4.01	6.52	8.11	13.78	28.35	42.56	99.93
Tee, Reducing - ½ outlet - Cast Iron	ICRT	Foreign	3.62	6.14	7.88	11.50			
Tee, Reducing - ½ outlet - Ductile Iron (Monroe Plant Only)	DRT	Foreign	2.14	3.44	4.47	6.35			
Tee, Reducing - ½ outlet - Cast Iron	CRT	Domestic	5.62	8.98	11.73	16.63	53.95		
Tee, Reducing - ½ outlet - Malleable Iron	MRT	Domestic	6.21	11.32	13.27	20.01			
Tee, Reducing - ½ outlet - Malleable Iron	IMRT	Foreign	4.47	8.11	9.50	14.07			
Tee, Reducing - ¾ outlet - Cast Iron	ICRT	Foreign	4.27	6.26	8.02	11.71			
Tee, Reducing - ¾ outlet - Ductile Iron (Monroe Plant Only)	DRT	Foreign	2.58	3.75	4.85	6.35			
Tee, Reducing - ¾ outlet - Cast Iron	CRT	Domestic	6.75	9.76	12.67	16.63	48.54		
Tee, Reducing - ¾ outlet - Malleable Iron	MRT	Domestic	6.21	9.93	12.53	19.63			
Tee, Reducing - ¾ outlet - Malleable Iron	IMRT	Foreign	4.47	7.11	8.99	14.07			
90° Elbow, Straight - Cast Iron	ICE	Foreign	2.42	4.05	5.07	7.92	18.72		
90° Elbow, Straight - Ductile Iron (Monroe Plant Only)	DE	Foreign	1.28	2.09	3.14	5.13			
90° Elbow, Straight - Cast Iron	CE	Domestic	3.04	5.40	7.47	11.67	27.97	45.80	84.92
90° Elbow, Straight - Malleable Iron	ME	Domestic	3.48	5.73	7.54	13.00	28.96	42.39	91.04
90° Elbow, Straight - Malleable Iron	IME	Foreign	2.62	4.24	5.59	9.58	20.79	31.01	65.95
90° Elbow, Reducing - ½ outlet - Cast Iron	ICRE	Foreign	2.50	4.65	6.57	9.42			
90° Elbow, Reducing - ½ outlet - Ductile Iron (Monroe Plant Only)	DRE	Foreign	1.66	3.34					
90° Elbow, Reducing - ½ outlet - Cast Iron	CRE	Domestic	4.81	7.64	13.50	20.99			
90° Elbow, Reducing - ½ outlet - Malleable Iron	MRE	Domestic	4.51	9.15					
90° Elbow, Reducing - ½ outlet - Malleable Iron	IMRE	Foreign	3.17	6.44					
90° Elbow, Reducing - ¾ outlet - Cast Iron	ICRE	Foreign	3.72	4.65	6.57	9.42			
90° Elbow, Reducing - ¾ outlet - Ductile Iron (Monroe Plant Only)	DRE	Foreign	1.58	2.86	4.16	6.10			
90° Elbow, Reducing - ¾ outlet - Cast Iron	CRE	Domestic	5.41	7.77	12.58	18.42			
90° Elbow, Reducing - ¾ outlet - Malleable Iron	MRE	Domestic	4.18	7.83	11.33	17.29			
90° Elbow, Reducing - ¾ outlet - Malleable Iron	IMRE	Foreign	2.98	5.51	7.96	11.71			
Concentric Reducer- ½ outlet - Cast Iron	ICR	Foreign	1.94						
Concentric Reducer- ½ outlet - Ductile Iron (Monroe Plant Only)	DR	Foreign	1.10						
Concentric Reducer- ½ outlet - Cast Iron	CR	Domestic	2.50	17.40	27.35	31.12			
Concentric Reducer- ½ outlet - Malleable Iron	MR	Domestic	4.80						
Concentric Reducer- ½ outlet - Malleable Iron	IMR	Foreign	3.06						
Concentric Reducer- ¾ outlet - Cast Iron	ICR	Foreign	2.52						
Concentric Reducer- ¾ outlet - Ductile Iron (Monroe Plant Only)	DR	Foreign	1.58						
Concentric Reducer- ¾ outlet - Cast Iron	CR	Domestic	2.96	12.94	24.62	28.03			
Concentric Reducer- ¾ outlet - Malleable Iron	MR	Domestic	4.69						
Concentric Reducer- ¾ outlet - Malleable Iron	IMR	Foreign	3.06						

Threaded Fittings - Galvanized

	Abbr	Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"
Tee, Straight - Malleable Iron	MT	Domestic	7.70	12.23	15.20	24.71	69.58	81.60	193.02
Tee, Straight - Malleable Iron	IMT	Foreign	4.97	7.85	9.80	16.36	43.94	51.52	121.82
Tee, Reducing - ½ outlet - Malleable Iron	MRT	Domestic	9.31	15.26	18.85	29.01			
Tee, Reducing - ½ outlet - Malleable Iron	IMRT	Foreign	7.16	9.63	11.91	19.72			
Tee, Reducing - ¾ outlet - Malleable Iron	MRT	Domestic	9.31	14.44	17.84	26.04	95.41		
Tee, Reducing - ¾ outlet - Malleable Iron	IMRT	Foreign	5.89	9.10	11.27	16.43	52.45		
90° Elbow, Straight - Malleable Iron	ME	Domestic	5.08	8.02	10.47	17.16	44.89	74.01	130.53
90° Elbow, Straight - Malleable Iron	IME	Foreign	3.36	5.17	6.82	11.36	28.32	47.59	82.38
90° Elbow, Reducing - ½ outlet - Malleable Iron	MRE	Domestic	6.49	13.06					
90° Elbow, Reducing - ½ outlet - Malleable Iron	IMRE	Foreign	4.11	7.95	10.29	14.28			
90° Elbow, Reducing - ¾ outlet - Malleable Iron	MRE	Domestic	6.12	12.32	16.39	23.24			
90° Elbow, Reducing - ¾ outlet - Malleable Iron	IMRE	Foreign	3.87	7.80	9.98	14.15			
Concentric Reducer- ½ outlet - Malleable Iron	MR	Domestic	7.07						
Concentric Reducer- ½ outlet - Malleable Iron	IMR	Foreign	4.10						
Concentric Reducer- ¾ outlet - Malleable Iron	MR	Domestic	6.56						
Concentric Reducer- ¾ outlet - Malleable Iron	IMR	Foreign	3.80						

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Hanger Material

	Abbr	Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"
Ring, Swivel - cadmium plated	HAS	Domestic	0.48	0.48	0.48	0.48	1.12	1.20	1.53	3.39	3.90
Ring, Clevis - black	HRC	Domestic	1.49	1.61	1.66	2.04	3.20	3.84	4.80	8.50	13.18
Ring, Clevis - galvanized	HRC	Domestic	2.26	2.55	2.81	3.34	5.71	6.66	8.04	13.48	22.53

	Abbr	Dom/For	3/8"	1/2"
Rod Coupling - cadmium plated	HCRC	Foreign	0.18	0.51
Beam Clamp - black	HC	Domestic	1.38	2.37
Beam Clamp - cadmium plated	HCC	Domestic	2.46	4.53
Beam Clamp - galvanized	HC	Domestic	5.22	9.84

All thread rod	Abbr	Dom/For	Black		Plated		Galvanized		
			3/8"	1/2"	3/8"	1/2"	3/8"	1/2"	
X 4"	HR	Domestic	0.26		0.38	0.95	0.51	0.80	X 4"
X 6"	HR	Domestic	0.40		0.58	1.44	0.77	1.20	X 6"
X 8"	HR	Domestic	0.52		0.76	1.90	1.02	1.60	X 8"
X 10"	HR	Domestic	0.65		0.95	2.38	1.28	2.00	X 10"
X 12"	HR	Domestic	0.76		1.14	2.84	1.53	2.40	X 12"
X 14"	HR	Domestic	0.90		1.35	3.33	1.79	2.80	X 14"
X 16"	HR	Domestic	1.05		1.55	3.79	2.04	3.20	X 16"
X 18"	HR	Domestic	1.18		1.74	4.27	2.30	3.60	X 18"
X 20"	HR	Domestic	1.38		1.93	4.75	2.55	4.00	X 20"
X 22"	HR	Domestic	1.65		2.12	5.23	2.81	4.40	X 22"
X 24"	HR	Domestic	1.68		1.53	2.89	3.06	4.80	X 24"
X 26"	HR	Domestic	1.80		2.51	6.16	3.32	5.20	X 26"
X 28"	HR	Domestic	1.72		2.64	6.64	3.57	5.60	X 28"
X 30"	HR	Domestic	1.93		2.89	7.11	3.83	6.00	X 30"
X 32"	HR	Domestic	2.03		3.08	7.59	4.08	6.40	X 32"
X 34"	HR	Domestic	2.15		3.28	8.06	4.34	6.80	X 34"
X 36"	HR	Domestic	1.89		2.30	3.89	4.59		X 36"
X 72"	HR	Domestic	3.86		4.32	7.78	9.19	14.39	X 72"
X 144"	HR	Domestic	7.72		8.63	15.55			X 144"

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Miscellaneous

	Abbr	Dom/For	2½"	3"	4"	6"	8"
Nut-bolt-gasket pack	BGPAK	Foreign	8.06	8.27	13.65	19.06	19.88

	Abbr	Dom/For	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"
OS&Y, Gate Valve	VOSY	Domestic			158.87	184.86	236.46	311.13	467.61	502.14	564.90	870.37	1,428.99
Globe Valve	VGL	Domestic	18.89	22.16	28.99	56.34	79.48	115.37					
Angle Valve	VAN	Domestic	21.28	24.58	36.68	59.77	80.33	97.37					
Water flow switch	SWVSRF	Domestic						160.75	160.75	160.75	160.75	160.75	179.88

	Abbr	Dom/For	2"	2½"	3"	4"	6"	8"
Alarm Valve, FxG F2001	VAFG	Domestic		838.38		838.38	1,031.92	1,482.52
Alarm Valve, FxF F200	VAFF	Domestic				838.38	1,031.92	1,482.52
Alarm Valve, GxG F20	VAGG	Domestic		838.38		838.38	1,031.92	
Trim, Alarm Valve Basic vertical closed	TAVCC	*Domestic		585.99		721.76	721.76	721.76
Trim, Alarm Valve Basic vertical open	TAVO	*Domestic				634.75	634.75	634.75
Check Valve, Shotgun 1FR	CVR	Domestic	283.95	344.98	351.62	351.62	653.14	1,181.56
Trim, Shotgun Glv	CVRT	Domestic	238.50	238.50	238.50	238.50	238.50	238.50
Check Valve, 1F GxG	CVGBE	Domestic	237.51	237.51	237.51	237.51	568.56	
Dry-Valve, GxG DPV-1	VDPGXG	Domestic		1,724.11	1,915.66	2,042.69	2,591.42	
Dry-Valve, FxG DPV-1	VDPFXG	Domestic				2,042.69	2,591.42	
Dry-Valve, FxF DPV-1	VDPFXF	Domestic				2,042.69	2,591.42	
Trim, Dry Valve DPV-1	TMDP	*Domestic				741.00	741.00	
Water Motor Alarm WMA-1	WMA	Domestic	489.15					
Trim, Water Motor Alarm WMA-1	WMT	Domestic						
Accelerator ACC-1	TDACC	Domestic	1,086.24					
Trim, Accelerator ACC-1	TDTT	Domestic	420.26					

If "All Domestic Material" is a requirement – The foreign valves can be replaced with the domestic equivalents, at an additional charge.

	Abbr	Dom/For	
Pipe Dope, Tuff-Loc - 1 Pint	CTLP	Domestic	
Pipe Dope, Tuff-Loc - 1 Quart	CTLQ	Domestic	
Pipe Dope, Tuff-Loc - 5 Gallons	CTLFG	Domestic	
Pin Rack Unit - 1.5" NST - 100 Feet	FPM	Domestic	421.00
Hose Reel Unit - 1.5" NST - 100 Feet	FHM	Domestic	676.86
Hose Valve, Brass 90° FIPT/MNST - 1½"	FHVM	Foreign	76.55
Hose Valve, Brass 90° FIPT/MNST - 2½"	FHVM	Foreign	140.33

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Sprinklers

	Abbr	Dom/For	155°	175°	200°	286°
GEM, ½" Model A Upright - Brass	MUPM	Domestic	7.12	7.58	7.12	7.12
GEM, ½" Model A Upright - Chrome	MUCM	Domestic	8.42	8.88	8.88	8.88
GEM, ½" Model A Upright - White	MUWM	Domestic	8.42			
GEM, ½" Model A Upright QR - Brass	MAUP	Domestic	10.46		11.00	11.58
GEM, ½" Model A Upright QR - Chrome	MAUC	Domestic	12.71			
GEM, ½" Model A Pendant - Brass	MPPM	Domestic	7.12	7.58	7.12	7.12
GEM, ½" Model A Pendant - Chrome	MPCM	Domestic	8.42	8.88	8.88	8.88
GEM, ½" Model A Pendant - White	MPWM	Domestic	8.42		8.88	
GEM, ½" Model A Pendant QR - Brass	MAPP	Domestic	11.58		11.58	
GEM, ½" Model A Pendant QR - Chrome	MAPC	Domestic	11.61	13.50	13.50	
GEM, ½" Model A Pendant QR - White	MAPW	Domestic	12.07		12.02	
GEM, ¾" Model A Upright - Brass	MUPLM	Domestic	8.29	8.78	8.29	8.29
GEM, ¾" Model A Upright - Chrome	MUCLM	Domestic	10.08			

Note: This list represents only a small portion of our extensive inventories. Please contact your local sales representative for prices on additional items.

Pipe - Black

	Abbr	Dom/For	1"	1¼"	1½"	2"	2½"	3"	4"
SK7/Dyna Flo Extended : 21-0	PSFDG	Domestic			2.06	2.57	3.04	4.15	5.48
SK7/Dyna Flo Extended : 25-0	PSFDGX	Domestic			2.06	2.57	2.98	4.15	5.48
Schedule 10 Thin Wall Extended : 21-0	PTDG	Domestic		1.99	2.79	2.92	3.91	4.70	6.23
Schedule 10 Thin Wall Extended : 25-0	PTDGX	Domestic		1.99	2.28	2.92	3.91	4.70	6.23
Allied Steel XL : 21-0	PSDL	Domestic	1.62	2.20	2.70	3.51			
Allied Steel XL : 25-0	PSDLL	Domestic	1.62	2.20	4.11	3.51	5.57	10.79	
BLT Extended : 25-0	PBLTX	Domestic							
Schedule 40 : 21-0	PSD	Domestic	1.92	2.53	3.01	4.85	6.96	12.33	16.83
Schedule 40 : 25-0	PSDX	Domestic	1.92	2.53	3.01	4.07			
Dyna Thread : 25-0	PSSDX	Domestic	1.67	2.32	2.83	3.64			

Non-Scrap = Use of entire length within 18" for one piece.

Scrap = Standard cut up Fabricated pipe, any lengths.

Random = Full Bundled Un-cut Pipe.

FABRICATION CONFIGURATION COMPARISON

1-1/2" x 25'-0"	Sch 40	XL	Sch 10	Super Flo
TBE with (3) BCI domestic tees - 1/2" outlets	128.98	156.48		
TBE with (3) BCI import tees - 1/2" outlets	117.43	144.93		
TBE with (3) ductile import tees - 1/2" outlets	107.20	134.70		
FBE with (2) 1/2" weld outlets and Sockit Tee	142.83	167.50	121.75	116.25
same with warehouse welding	142.83		121.75	116.25
GBE with (3) 1/2" weld outlets and mech. grv coupling	135.73	163.23	111.10	111.98
same with warehouse welding	135.73		111.10	111.98
GBE with (3) 1/2" weld outlets and FP grv coupling	124.65	152.15	100.02	100.90
same with warehouse welding	124.65		100.02	100.90
FBE with (3) Sockit Tees - 1/2" outlets	214.27	233.28	187.53	182.03

2" x 25'-0"	Sch 40	XL	Sch 10	Super Flo
TBE with (3) BCI domestic tees - 3/4" outlets	170.18	156.18		
TBE with (3) BCI import tees - 3/4" outlets	155.42	141.42		
TBE with (3) ductile import tees - 3/4" outlets	139.34	125.34		
FBE with (2) 3/4" weld outlets and Sockit Tee	177.75	160.92	146.17	137.42
same with warehouse welding	177.75		146.17	137.42
GBE with (3) 3/4" weld outlets and mech. grv coupling	162.48	148.48	127.35	124.98
same with warehouse welding	162.48		127.35	124.98
GBE with (3) 3/4" weld outlets and FP grv coupling	152.12	138.12	116.99	114.62
same with warehouse welding	152.12		116.99	114.62
FBE with (3) Sockit Tees - 3/4" outlets	266.03	243.54	228.79	220.04

2-1/2" x 25'-0"	*Sch 40	XL	Sch 10	Super Flo
TBE with (3) BCI domestic tees - 3/4" outlets	377.17	341.03		
TBE with (3) BCI import tees - 3/4" outlets				
TBE with (3) ductile import tees - 3/4" outlets				
FBE with (2) 3/4" weld outlets and Sockit Tee	271.17	233.19	191.69	168.44
same with warehouse welding	271.17		191.69	168.44
GBE with (3) 3/4" weld outlets and mech. grv coupling	243.19	208.44	159.82	143.69
same with warehouse welding	445.03		159.82	143.69
GBE with (3) 3/4" weld outlets and FP grv coupling	230.92	196.17	147.55	131.42
same with warehouse welding	230.92		147.55	131.42
FBE with (3) Sockit Tees - 3/4" outlets	403.18	357.35	315.85	292.60

*Schedule 40 based on 21'-0" price per foot, for comparison only

BOLD ITEM: Lowest cost fabrication configuration

PRICE ESCALATION GUIDELINE CHART

As of September 1, 2010

When calculating future prices, locate the month in which the fabrication will ship. Add percentage for that month only (noted below) to your current cost to derive future cost. Do not add the months together. You will need to do this for all fabrication categories that apply to your job.

P.I.E. indicates Price in Effect at time of order release. Contact the local plant for more information.

Product Category	09/10	10/10	11/10	12/10	01/11	02/11
Pipe (A135/A795) BK SK40 1"-2", BK SK10, Dyna-flow, Dyna-thread	4%	4%	4%	4%	4%	4%
Pipe (A135) Galv Sch 10 2"-8"	4%	4%	4%	4%	4%	4%
Pipe (A53) BK SK40 1/2"-8"	4%	4%	4%	4%	4%	4%
Pipe (A53) Galv SK40 1/2"-8"	4%	4%	4%	4%	4%	4%
Cast Iron Fittings –Domestic Blk	0%	6%	6%	6%	6%	6%
Cast Iron Fittings –Domestic Galv	0%	6%	6%	6%	6%	6%
Cast Iron Fittings – Import	0%	0%	0%	0%	0%	0%
Malleable Iron Fittings –Domestic Blk	0%	6%	6%	6%	6%	6%
Malleable Iron Fittings –Domestic Galv	0%	6%	6%	6%	6%	6%
Grooved Fittings(FP) –Import Blk	0%	0%	0%	0%	0%	0%
Grooved Fittings(FP) –Import Galv	0%	0%	0%	0%	0%	0%
Grooved Fittings(FP) –Central Dom Blk	0%	0%	0%	0%	0%	0%
Grooved Fittings(FP) –Central Dom Galv	0%	0%	0%	0%	0%	0%
Grooved Fittings –Mechanical Blk	0%	0%	0%	0%	0%	0%
Grooved Fittings –Mechanical Galv	0%	0%	0%	0%	0%	0%
Sprinklers, Valves & Devices	0%	0%	0%	0%	0%	0%
Hangers	0%	0%	0%	0%	0%	0%
Fabrication Labor	0%	0%	0%	0%	0%	0%
Weld Outlets	0%	0%	0%	0%	0%	0%
Cvpc	0%	0%	0%	0%	0%	0%
Nipples	0%	0%	0%	0%	0%	0%
Couplings, Steel	0%	0%	0%	0%	0%	0%
Channel	0%	0%	0%	0%	0%	0%
Valves (gate & PIV)	0%	0%	0%	0%	0%	0%

** GEM Fabrication assumes no liability for the accuracy of this escalation chart and it is recommended that escalations be confirmed with your local GEM plant sales contact.*

**Should escalations be necessary for more distant projects, please contact your local fab plant manager or sales representative.*